

DSM Engineering Plastics B V

Urmonderbaan 22, Geleen 6167 RD NL



Stanyl: TE250F6(h1)(j)

Polyamide 46 (PA46), pellets, glass reinforced, flame retardant

- (h1) Virgin and regrind, up to 50% by weight inclusive, in thicknesses of 0.75mm and greater, have the same basic material characteristics, except for CTI.
- (j) Virgin and regrind, up to 100% by weight inclusive, have the same basic material characteristics with respect to Flammability in the 0.75mm thickness and greater.

| Flammability | Value | Test Method |
|---------------------------------------|----------|--------------------------|
| Flame Rating | | UL 94 |
| 0.350 mm, ALL | V-0 | IEC 60695-11-10, -20 |
| 0.750 mm, ALL | V-0 | |
| 1.50 mm, ALL | V-0 | |
| 3.00 mm, ALL | V-0 | |
| Electrical | Value | Test Method |
| Hot-wire Ignition (HWI) | | UL 746 |
| 0.350 mm | PLC 0 | |
| 0.750 mm | PLC 0 | |
| 1.50 mm | PLC 0 | |
| 3.00 mm | PLC 0 | |
| High Amp Arc Ignition (HAI) | | UL 746 |
| 0.350 mm | PLC 0 | |
| 0.750 mm | PLC 0 | |
| 1.50 mm | PLC 0 | |
| 3.00 mm | PLC 0 | |
| Comparative Tracking Index (CTI) | PLC 2 | UL 746 |
| Dielectric Strength | 23 kV/mm | ASTM D149 IEC 60243-1 |
| High Voltage Arc Tracking Rate (HVTR) | PLC 1 | UL 746 |
| Arc Resistance | PLC 6 | ASTM D495 |
| Thermal | Value | Test Method |
| RTI Elec | | UL 746 |
| 0.750 mm | 140 °C | |
| 1.50 mm | 140 °C | |
| 3.00 mm | 140 °C | |
| RTI Imp | | UL 746 |
| 0.750 mm | 110 °C | |
| 1.50 mm | 125 °C | |
| 3.00 mm | 130 °C | |
| RTI Str | | UL 746 |
| 0.750 mm | 120 °C | |
| 1.50 mm | 125 °C | |
| 3.00 mm | 130 °C | |
| Ball Pressure Test (285°C, 3.00 mm) | Pass | IEC 60695-10-2 |
| Physical | Value | Test Method |
| Dimensional Stability | 0.0 % | ASTM D1042 ISO 2796 |
| | | |

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Component - Plastics

File Number: E47960



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